

Remarks

Claims 1-52 were pending.

Claims 1, 2, 9, 11, 12, 14, 20, 23, 24, 36 and 47-49 are original.

Claims 4, 6, 10, 13, 19, 35, 38, 41, 46 and 52 are amended.

Claims 3, 5, 7, 8, 15-18, 21, 22, 25-34, 37, 39, 40, 42-45, 50 and 51 are cancelled.

Claims 53-57 are new.

The application now contains claims 1, 2, 4, 6, 9-14, 19, 20, 23, 24, 35, 36, 38, 41, 46-49 and 52-57.

Claims 4, 19, 35, 38, 41, 46 and 52 are amended to remove multiple dependencies.

Claim 4 is further amended to add "or more" immediately before the word "cylinder" and to make "cylinder" plural. Support is found in now cancelled claim 5 and in the specification, page 6, line 3.

Claim 36 is further amended to replace "curable" with "cured".

Claim 52 is further amended to replace "obtainable" with "obtained".

Claim 6 is amended to be dependent on claim 4; Claim 13 is amended to be dependent on claim 11.

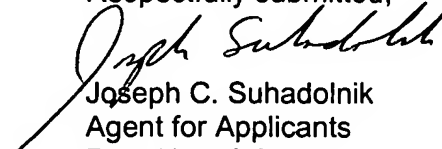
Claim 10 is amended to include the processing steps to the first alternate process: a) providing a sheet of base material, said sheet having an upper and lower surface and being a component of the security product, b) forming a diffraction grating on at least a portion of the upper surface of the base material, and c) depositing a metallic ink on at least a portion of the diffraction grating. Support is found in the specification, page 4, lines 9-15.

Claim 53 is added to reclaim material deleted from claim 52. Claims 54-57 are added to reclaim material deleted from claim 52.

No new matter is added. Consideration of the present claims on their merits is respectfully awaited.

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